SCUBA FORCE

DRYSUITS

HIGH TECH MADE IN GERMANY



Maximum protection & freedom of movement

With our custom drysuits, you have full control over every detail. Choose from various boot types, neck and wrist seals, zippers, and other specific designs all tailored to your preferences.

MADE TO MEASURE SIZING FOR MAXIMUM COMFORT AND PERFORMANCE

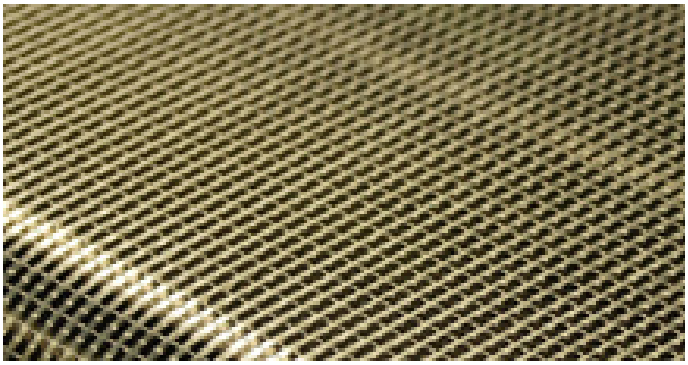
SCUBA FORCE

WWW.GTDDIVING.COM

V.10-26

Our dry suits offer not only the best quality but also a piece of excellent equipment and individual design options. Production facilities in Europe (Germany and Poland) guarantee the shortest delivery times and offer exceptional possibilities.
It is not without reason that our dry suits are becoming more and more popular and have made us one of the largest manufacturers in the world.

TYGATEX® material with Fothergill Polycom



In cooperation with our material supplier Fothergill Polycom, we have developed a dry suit that sets new standards.
Fothergill's latest innovative TYGATEX® material combines two of the most critical factors for a dry suit: agility and durability. The polyester-feeling rip-stop nylon meets all the essential requirements for dry suits. Easy tightening; great texture and excellent movement. The proofing of textiles with rubber has its' historical roots in the Manchester area, and Fothergill Polycom Ltd has been heavily involved at the forefront in the development of processes and products since 1911.

All seams are always double sealed

The production and assembly process of the DRYSUIT sets new industry standards, with the key innovation being SCUBA FORCE Double Seal Technology.
Developed by SCUBA FORCE, this advanced technique ensures that all seams are double-sealed for exceptional durability.
Building on our decades of experience with sealed Aquasure seams, we've further enhanced this trusted technology by integrating a specialized hot-melt tape. Produced by a leading German company that supplies the automotive industry, this tape offers unmatched flexibility and abrasion resistance—vital factors that distinguish this technology.

Personalized to Your Specifications

With our custom drysuits, you have full control over every detail. Choose from various boot types, neck and wrist seals, zippers, and other specific designs all tailored to your preferences. Plus, our made-to-measure sizing ensures the perfect fit for maximum comfort and performance.



UNDERGARMENTS

100% MADE IN GERMANY - and we are pretty proud of that. The X-SUIT-SERIES is wholly manufactured in Germany. Thus, we ensure that our underwear is perfectly processed to the smallest detail. Therefore, your customers will have long pleasure in a high-quality product that will reliably accompany them on many dives.

Thinsulate insulation consists of polyester or a mixture of polyester and polypropylene, depending on the material variant. The unique thing about Thinsulate is that the material consists of significantly smaller fibers than conventional polyester materials. With a diameter of around 15 micrometres, Thinsulate fibers are approximately ten times smaller than other synthetic fibers. For this reason, these fibers can be processed with a very high density. In addition, this tight structure reduces the flow of heat between the individual fibers.
As a result, the body heat is reflected from the fibers, and the material keeps you warm even at low temperatures. According to the manufacturer, Thinsulate should offer 1.5 times as much warmth as down, for example, with the same thickness. In addition, the material is breathable and moisture repellent.

Category B Thinsulate is used in our top model, the X NINE. Initially developed for the shoe sector, this material offers excellent insulation properties with high pressure resistance. Of course, the internal pressure in a drysuit corresponds to the external pressure. Still, pressure loads occur when the water position is optimal, especially in the chest, thighs and knees. Thinsulate Type B can withstand these loads without any problems and continues to offer the best insulation properties.

Type B is more substantial than other Thinsulate types and offers better tear resistance. A factor that plays a significant role, especially when it comes to washing



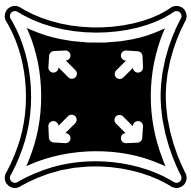
The combination of TECNOSTRETCH fleece and original THINSULATE Type B make the X-Nine one of the most comfortable and warm undergarments ever.



X-NINE

The TECNOSTRETCH fleece weighs 300 grams and is built in two layers in the X- NINE and X-PURE. But the grammage, which is so often used for the "performance" of undergarments, is not very meaningful, especially when you lump knitted and regular fabrics together.

Full Stretch



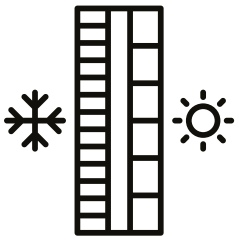
Thanks to the high percentage of elastane and the unique manufacturing technology, TECNOSTRETCH is a FULLSTRETCH fleece.
That means the material stretches in ALL directions. This leads to a high level of comfort and excellent mobility.

Quick Dry



The lattice structure of the fleece gives the material fantastic breathability. As a result, moisture is directed away from the body, and the fleece material on the skin dries quickly. This QUICKDRY system is fundamental because wet materials lead to cooling very quickly.

Insulation



The jersey fabric with a smooth outside and a super technical look have a pile (velor construction) inside.There are many tiny air chambers in this design, which store the body's heat and thus maintain the body heat perfectly. The TECNOSTRETCH INSULATION system is one of the best in the fleece sector.

Highest quality – MADE IN ITALY. The fleece specialists from Italy have been among the world market leaders for decades regarding high-quality sportswear and insulation clothing. A fleece-like TECNOSTRETCH requires years of experience, specialization and the most modern textile machines.

XPEDITION SE

Maximum protection & freedom of movement

For years, one of the most popular drysuits worldwide – the ScubaForce XPEDITION SE. One of the most important factors: the material used: TYGATEX® combines the two most important characteristics for a drysuit: mobility and durability. Equally important are the workmanship, features, and fit. ScubaForce sets standards in all areas.



SCUBA FORCE's "Double Seal Technology," in which all seams are sealed and double-sealed with a machine-applied hot-melt tape, is a proven method that has been continuously refined over time. Our latest-generation sealing tape forms a permanent bond with the material while remaining soft and waterproof.

The ScubaForce XPEDITION SE features a protective package that meets even the most demanding requirements and the most adverse environments. All overlays and protective elements in the SE version are made of robust, abrasionresistant Kevlar and are attached with double stitching. The combined leg and knee protection protects the front of the legs from damage, even in extreme environments.

Particular attention is paid to the three-part upper body overlay (Kevlar) and the four-part crotch and seat protection, which are made of robust Cordura. The XPB pockets were specially redesigned for the SE version and are available in two sizes (small and standard). The volume can be reduced using the side zippers, allowing the diver to adjust the pocket size to suit their contents.

More features:

- Latex cuffs, arm and neck, sizes S - XL
- Neoprene and silicone seals (SITECH) - at extra cost
- ScubaForce Argo and Shell, High Performance Inlet and Outlet Valves
- ScubaForce Vega Valve - combined intake valve with E / O Cord – at extra cost
- Durable suspenders system
- Waist adjustment band
- Warm neck collar with SE logo
- Triangle - crotch strap
- BDM metal or YKK plastic zip
- Name patch - Name tag on the bag - at extra cost



Expandable XBP Pockets

The ScubaForce XPEDITION SE features two large expandable XBP Pockets, available in two sizes (Standard and Small, depending on body size). These generously sized pockets offer the diver (in both sizes) enough space for necessary additional equipment. Reinforcement in the lid of the pocket increases grip and facilitates handling, even with thick gloves. Integrated loops made of durable webbing (in the main and lid pockets) allow for secure attachment of accessories and simplify handling. These can be expanded at any time with bungees. The Expandable XBP Pockets feature a separate interior pocket for storing wet notes, for example.



SOPS

Splitted Overlay Protection System

The XPEDITION SE features the Splitted Overlay Protection System (SOPS). The upper body and leg protection are made of high-quality, extremely durable Kevlar. he crotch protection is made of robust Cordura. This system protects the suit in all areas subject to particular stress (shoulders, back, arms, zipper, crotch, seat, and legs) without restricting mobility.

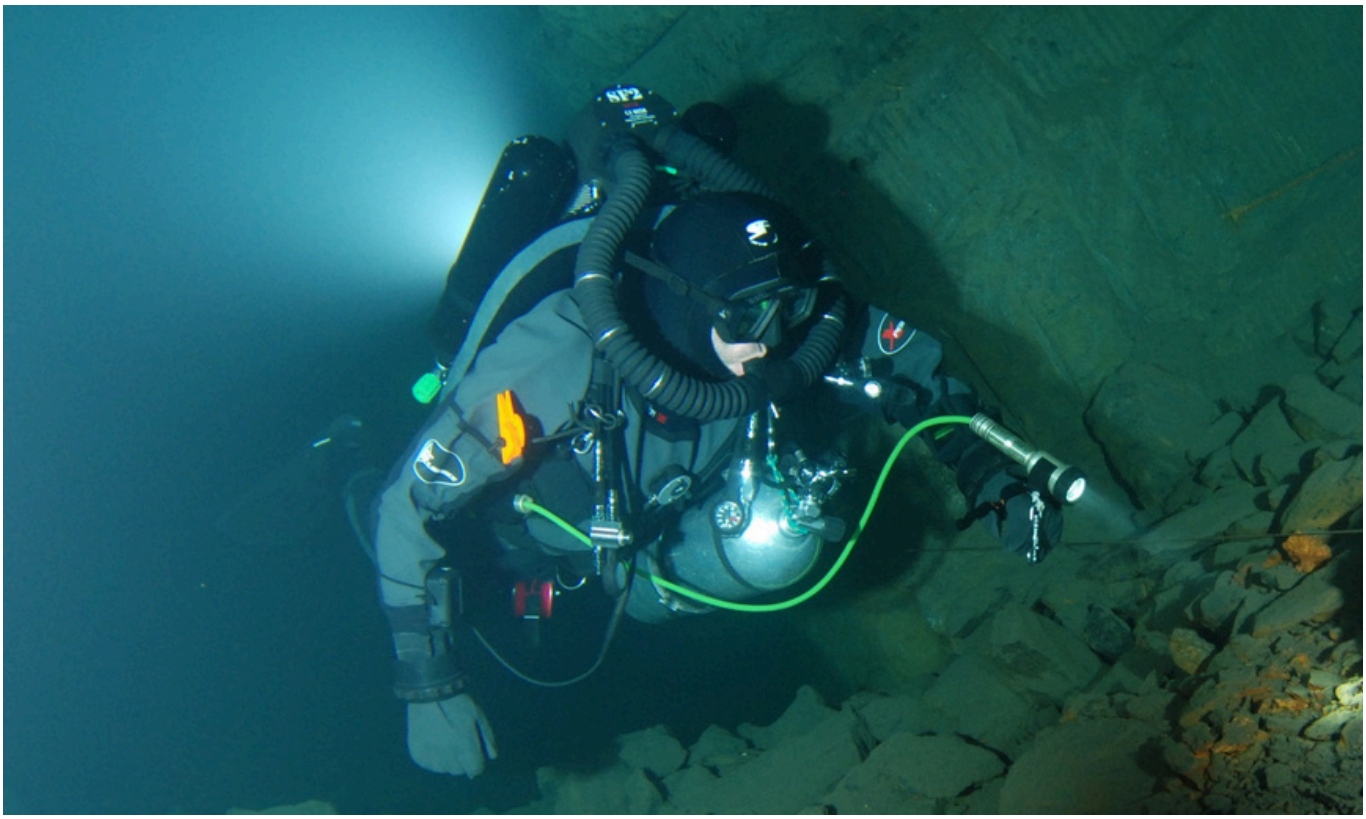
Perfect Fit & Sizes

The diagonal front zipper (made of metal or plastic) combined with a telescopic torso ensures a perfect fit on the Scuba Force XPEDITION SE. This combination also allows for independent donning and doffing. The Scuba Force XPEDITION SE is available in five women's and nine men's sizes.

Women's sizes: S, M, L
Men's sizes: S, M, ML, L, LL, XLS, XL, XXL

Also available as a made-to-measure (custom-made) suit.

SCUBA FORCE XPEDITION SE DRYSUIT



XPEDITION

A new dimension in dryer suits Mobility meets durability



One of the most modern drysuit production facilities is located in the heart of Germany, and this is where all ScubaForce drysuits are manufactured. State-of-the-art machinery, precise production processes, and extensive material and quality controls – all of this is standard at ScubaForce. It's no coincidence that we are one of the largest producers of high-quality drysuits worldwide.

We have been producing suits for over 20 years, and this extensive experience allows us to create products that are unparalleled worldwide. One example: the SCUBA FORCE XPEDITION

THE MATERIAL MAKES THE DIFFERENCE

The XPEDITION is made from TYGATEX® and combines the two most important characteristic of a drysuit: mobility and durability.
The ripstop nylon offers everything drysuit divers seek: easy donning and doffing, a wonderful soft touch, and excellent mobility.

The XPEDITION also sets standards in its production process. First and foremost is the "Double Seal Technology!" This process, developed by SCUBAFORCE, involves double-sealing of all seams. First, the seams are sealed and then sealed with a machineapplied hot-melt tape.

Additional Features

- Latex seals
- Neoprene and silicone seals (SITECH) at an additional cost
- High Performance inlet and exhaust valves
- Integrated knee and leg protection
- Suspender system
- Integrated waist adjust system
- Great warm neck collar
- Crotch strap





XBP BELLOWS POCKETS

Even the basic configuration of the XPEDITION comes with two large XBP pockets. These generously sized pockets offer the diver enough space for necessary additional equipment. Reinforcement in the pocket lid increases grip, even with thick gloves. Integrated bungee loops allow for secure attachment of accessories and simplify handling. The XBP pockets feature a separate inner pocket for storing items such as wet notes.
The pockets are available in two sizes:
small and standard.

OPS

Overlay Protection System



The XPEDITION features the Overlay Protection System - OPS. The OPS protect the suit in exposed areas (shoulders, back, arms). We offer the OPS in two different materials, Kevlar and Cordura. This allows the XPEDITION to be customized. Kevlar is available in two designs - classic and triangular.

The Cordura is available in the following 8 colors: Black, red, blue, olive, camouflage, pink, orange, yellow

Perfect Fit & Sizes

The diagonal front zipper (made of metal or plastic) combined with a telescopic torso ensures a perfect fit on the Scuba Force XPEDITION SE. This combination also allows for independent donning and doffing. The XPEDITION is available in five women's and nine men's sizes. It is also available as a custom made suit.

Women's sizes: S, M, L
Men's sizes: S, M, ML, L, LL, XLS, XL, XXL

Also available as a made-to-measure (custom-made) suit.

SCUBA FORCE XPEDITION DRYSUIT



EXPLORER

The EXPLORER is now available in an exciting new color combination: black and green. Naturally, in proven quality. The breathable material offers optimal comfort and maximum freedom of movement. The EXPLORER also features all the features that make SCUBA FORCE drysuits so unique.



PERFECT FIT

A diagonal front zipper combined with a telescopic torso ensures the EXPLORER has an optimal fit. This combination also allows for independent donning and doffing.

The EXPLORER comes in different women and men's sizes:

Women’s sizes: S, M, L

Men’s sizes: S, M, ML, L, LL, XLS, XL, XXL

Also available as a made-to-measure (custom-made) suit.

OPS - Overlay Protection System

The OPS is made of durable Cordura and protects the suit in all areas subject to particular stress (shoulders, back, arms).





XBP BELLOWS POCKETS

Even in the basic configuration, the EXPLORER comes with two large XBP pockets. These generously sized pockets offer the diver ample space for necessary additional equipment. Reinforcement in the pocket lid increases grip, even with thick gloves, and facilitates opening. Integrated bungee loops allow for secure attachment of accessories and simplify handling. The XBP pockets feature a separate inner pocket for storing wet notes, for example.







SCUBA FORCE EXPLORER DRYSUIT

What's Included with SCUBA FORCE Drysuits

Every SCUBA FORCE drysuit comes with the following standard features and accessories:

- Overlay Protection: Where available, you can choose the overlay color offered for your selected model at no additional cost.
- Drysuit Bag: A dedicated bag for storing and transporting your drysuit.
- Latex Wrist and Neck Seals: Designed to provide a secure, watertight seal.
- Pockets on Both Sides.
- Integrated Boots: Built-in boots for convenience and protection.

Everything you need to get ready for your next dive, included with your SCUBA FORCE drysuit.

Dry Suit Bag

The practical bag for the SCUBA FORCE dry suit comes included with the suit, but it can also be purchased separately. It is made of durable Cordura material that offers excellent protection.
The bag features a round zipper that allows it to be opened completely, making it also useful as a changing mat.
Additionally, there is a small compartment inside the bag where you can store wax, grease, and talc.



DRYSUIT OPTIONS AT NO EXTRA CHARGE

Unique Boot Selection

With the ScubaForce XPEDITION SE, you can choose both the boot size and boot type at no extra charge. Three different types are available: a classic, sturdy neoprene boot, the ScubaForce Slim Line Boots, and socks with Kevlar soles (optimally combined with the ScubaForce Rockboots).



Slim Line Boots
Sizes: XXS to 5XL



Dry Boots
Sizes: 38 to 50



Neoprene Socks
Sizes: XS to XXL

Zipper Selection



Metal



Plastic

WHATEVER YOU LIKE WE MAKE IT POSSIBLE WITH ADDITIONAL CHARGE

WRIST SEAL

Si Tech
Silicone exchange systems for arms

Quick Cuff Round

The Quick Cuff change system transforms your drysuit into a modular platform to which both silicone and latex cuffs can be installed. In addition, the system provides the ability to change a torn or worn cuff in minutes without tools or glue.



Available in Pre-Assembled and Unassembled Options

Matching glove systems:
- Quick Cuff System
- Glove Lock QCP





Silicone seals are NOT included in the delivery. Available in two sizes: Small and Standard.

Quick Cuff Oval

The QCS OVAL brings all the features of the Quick Cuff. The oval shape and narrow design make it compact and comfortable.



Available in Pre-Assembled and Unassembled Options

Matching glove systems:
- Antares Dry Dive Glove System



Silicone seals are NOT included in the delivery. Available in two sizes: Small and Standard.

Släggo

The Släggö system is also a modular base. But the rings are much more flexible. In our opinion, the best choice for those whose priority is the quick-change system.



Available in Pre-Assembled and Unassembled Options

Matching glove systems:
- Oberon glove system



Silicone seals are NOT included in the delivery. Available in two sizes: Small and Standard.

THENAR DRYSUIT GLOVES
Silicone exchange systems for arms

Thenar QC

The SCUBA FORCE THENAR drysuit glove system offers more freedom of movement than conventional glove systems with its unique oval ring sets and is perfectly designed for drysuit diving. The THENAR system is made of high-quality materials and offers unmatched performance.



Available in Pre-Assembled and Unassembled Options

NECK SEAL

Si Tech
Quick Change Neck System



Orust

The Orust System is a soft and flexible modular quick-release neck seal solution! The design provides excellent comfort and can be mounted in various drysuits. The neck and locking ring are smooth, and clips are added to hold the neck seal. The seal and locking ring can be easily mounted into the PU ring by hand. The Orust neck system can be used with silicone and latex neck cuffs.
A defective cuff can be changed in a few minutes at the dive site - without tools or glue.

Available in Pre-Assembled and Unassembled Options

Silicone seals are NOT included in the delivery.
These are available in two sizes: Small and Standard.

Neoprene Seals

Available in Pre-Assembled and Unassembled Options



Upgrade Neoprene Seal Neck



Upgrade Neoprene Seal Arm

Accessories

Pee valve

Probably the flattest pee valve in the whole world! Balanced and super light. Made of high-quality material in Germany, the Pee Valve convinces with its simple technical design, which makes installation a breeze.
Details: Overall height: 2.9 cm;
External height: 1.2 cm;
Diameter: 4.5 cm





Name Patch

Add your individual name badge to your dry suit

Available in Pre-Assembled and Unassembled Options

Rockboot



Introducing our Rockboot - the perfect solution for those who require a stable and safe boat. Whether you need to navigate over boulders to reach the dive site, traverse long distances to the entrance, access dry areas in caves, or climb a boat
ladder securely after your dive, our Rockboot has got you covered. You can order it separately or in combination with our neoprene socks.
It's available in EU sizes 38 to 48 or US sizes 6 to 14.5.

Hood

The Warm Neck Hood is the ideal complement to our dry suits with the large neoprene thermal collar. Made of high-quality, soft neoprene, it fits perfectly to the face and offers the best insulation properties. To increase wearing comfort, a thinner neoprene is processed in the mouth and chin area. All seams are blind stitched and glued. The hood is ventilated. The collar is extra-long in the back area so that it does not slip out during diving.

Available in 5mm and 8mm and the following sizes: XS, S, M, L, XL, XXL



Argon Set

The perfect set for the backplate with huge volume. The set consists of the 1.8-liter steel cylinder; a pressure reducer with a pressure relief valve; a 55 cm inflator hose, and the argon straps for the backplate. The pressure reducer has a G5/8 thread but is only suitable for filling the dry suit.



Include:

Argon Straps Backplate →

For secure mounting on the backplate. The integrated anti-slip rubber pad ensures fast support of the cylinder. A slight variation in cylinder size is possible thanks to the adjustable Velcro strap.
Available in two sizes:

- 0,85 Liter / 6 Cuft
- 1,5 Liter / 14 cuft



OR

Argon Straps Double Tank →

For secure attachment of the argon cylinder to the double tank. Argon cylinders with a size of 1.5 -3 liters and 14 Cuft (aluminum). For double tanks with diameter:

- 140 mm double tank (7 liters & 8.5 liters long)
- 171 mm double tank (10 liters & 12 liters long)



Black Devil Argon Set ↓



For filling the dry suit (DO NOT use as regulator!)

- 2 low-pressure connections (3/8" - 24 UNF)
- Scubaflex 55cm IFH with pressure relief
- valves
- corrosion resistant brass
- nickel plated and chrome plated
- connection Din 200 Bar

Scubaforce Tank 1,8 Liter 200 Bar inc. Valve →



SCUBA FORCE DRYSUITS COMPARISON



XPEDITION SE



XPEDITION



EXPLORER

SEAT PROTECTION:	Yes (Kevlar)	No	No
CROTCH PROTECTION:	Yes (Kevlar)	No	No
LEG/KNEE PROTECTION:	Yes (Kevlar)	Yes	Yes
SHOULDER PROTECTION:	Yes (Kevlar)	Yes	Yes
OVERLAY PROTECTION:	SOPS	OPS	OPS
POCKETS:	Expandable XBP	XBP BELLOWS	XBP BELLOWS
ARM AND NECK:	Latex seals	Latex seals	Latex seals
INLET AND OUTLET VALVES:	ScubaForce Argo and Shell	ScubaForce Argo and Shell	ScubaForce Argo and Shell
SUSPENDERS:	Durable system	Durable system	Durable system
WARM NECK COLLAR:	Yes	No	No
COLOR:	Black	Black, red, blue, olive, camouflage, pink, orange, yellow	Green
CROTCH STRAP:	Yes	Yes	Yes
MADE TO MEASURE:	Yes	Yes	Yes
AVAILABLE SIZE:	Women Sizes: S, M, L Women Asian Sizes: S, SL, ML, MS Men sizes: S, M, ML, L, LL, XLS, XL, XXL Men Asian Sizes: S, SL, M, ML, MS, L, LL		

DRYSUIT SIZE TABLES

SCUBA FORCE DRYSUIT SIZE CHART - EU

	Men S	Men M	Men ML	Men XLS	Men L	Men LL	Men XL	Men XXL
Forearm	20-24	24-28	24-28	32-36	28-32	28-32	32-36	36-40
Biceps	30-34	34-38	34-38	42-46	38-42	38-42	42-46	46-50
Chest	94-98	98-102	98-102	106-110	102-106	102-106	106-110	110-114
Waist	86-92	92-96	92-96	104-108	100-104	100-104	104-108	108-112
Hips	90-94	94-98	94-98	102-106	98-102	98-102	102-106	106-110
Thigh	44-48	48-52	48-52	56-60	52-56	52-56	56-60	60-64
Calf	34-36	36-38	36-38	40-42	38-40	38-40	40-42	42-44
Crotch to Floor	80-84	84-88	88-92	88-92	88-92	92-96	92-96	96-100
Spine to Wrist	70-74	74-78	78-82	78-82	78-82	82-86	82-86	86-90
Height	163-173	173-183	178-188	178-188	178-188	183-193	183-193	188-198
Weight	60-70	70-80	75-85	85-95	80-90	85-95	90-100	100-110
SlimLine Boot Size	L	XL	XL	2XL	2XL	3XL	3XL	4XL
Dry Boot Size	42-43	44-45	44-45	45-46	45-46	47-48	47-48	48-50

SCUBA FORCE DRYSUIT SIZE CHART - EU

	Lady S	Lady M	Lady L
Forearm	22-26	26-30	30-34
Biceps	30-34	34-38	38-42
Chest	96-100	100-104	104-108
Waist	86-90	90-94	94-98
Hips	96-100	100-104	104-108
Thigh	65-60	60-64	64-68
Calf	38-42	42-46	46-50
Crotch to Floor	76-80	80-84	84-88
Spine to Wrist	66-70	70-74	74-78
Height	155-165	160-170	170-180
Weight	45-60	55-70	65-80
SlimLine Boot Size	S	M	L
Dry Boots Size	38-39	40-41	42-43

SCUBA FORCE DRYSUIT SIZE CHART

KEVLAR SOCKS SIZE TABLE

Size	Shoe Size
M	39-42
L	42-45
XL	45-48
XXL	48-51



NEOPRENE NECK SEAL SIZE TABLE

Neck	Size
35-37 cm	M
38-40 cm	L
41-43 cm	XL
up to 44	XXL





Größe	A	B	C
SlimLine Boots			
S (38/39)		-	
M (39/40)	26 cm	9 cm	6 cm
L 41/42)	27 cm	9 cm	6 cm
XL (43/44)	28 cm	9 cm	6 cm
2XL (45/46)	29 cm	10 cm	7 cm
3XL (47/48)	30 cm	11 cm	7 cm
4XL (49/50)	31 cm	11 cm	7 cm
B2 Dry Boots			
38/39	22 cm	7 cm	6 cm
39/40	23 cm	8 cm	6 cm
40/41	24 cm	9 cm	6 cm
41/42	25 cm	9 cm	7 cm
42/43	26 cm	9 cm	7 cm
43/44	27 cm	9 cm	7 cm
44/45	28 cm	10 cm	7 cm
45/46	29 cm	10 cm	7 cm
47/48	30 cm	10 cm	8 cm
48/50	31 cm	11 cm	8 cm

SCUBA FORCE DRYSUIT SIZE CHART - Asian Standard

MEN

SIZE/BODY	Wrist	Forearm	Biceps	Chest	Waist	Hips	Thigh	Calf	Crotch to Floor	Spine to Wrist	Height	Weight
S	17	28	30	90~94	76~80	90~94	52	36	75	65	168~172	63~67
SL	17	28	30	92~96	78~82	91~95	52	38	79	67	174~178	66~70
MS	18	28,5	32	96~100	82~86	93~98	55	39	74	66	168~172	70~74
M	18	28,5	32	96~100	82~86	93~98	55	39	78	67	172~176	73~77
ML	18	28,5	32	96~100	82~86	93~98	55	40	83	69	176~180	76~80
LS	19	29	33	101~105	92~96	98~103	57	40	78	68	172~176	80~84
L	19	29	33	101~105	92~96	98~105	57	41	82	69	180~184	83~87
LL	19	29	34	101~105	92~96	98~103	58	42	85	71	184~188	86~90

Lady

SIZE/BODY	Wrist	Forearm	Biceps	Chest	Waist	Hips	Thigh	Calf	Crotch to Floor	Spine to Wrist	Height	Weight
S	16	23	27	83~86	67~71	89~93	47	33	69	62	159~162	47~50
SL	16	23	27	83~86	67~71	89~93	47	33	72	64	160~164	49~52
MS	17	24	28	85~88	78~82	92~96	48	35	70	62	160~163	52~55
M	17	24	28,5	87~90	78~82	92~96	51	35	72	64	162~165	54~57
ML	17	25	28,5	87~90	78~82	92~96	52	36	74	66	166~169	56~60

UNDERGARMENTS

X-SUITS

Our X-SUIT-SERIES is 100% made in Germany. We guarantee perfect manufacturing and high-quality products that last long, ensuring customer satisfaction. All suits can be ordered Made to Measure



ARCTIC X-BASIC





Soft - Flexibel - Warm

The Arctic X-Basic is a one-layer undergarment made of light, soft, and breathable Tecnostretch material. It has high insulation value and is incredibly comfortable, making it ideal for long and cold dives. It can be used as functional underwear or combined with the Arctic X-pure undergarment for added warmth.

The Power Fleece is designed to provide extreme breath ability, ensuring that your skin stays dry even during physical exertion. It allows water vapor to escape, keeping you comfortable and dry. The X-Basic is an ideal companion to wear under a neoprene dry suit, thanks to its high level of comfort.

Available sizes:
XXS - 2XL
(UNISEX)
Made to Measure

Features

- Set of pants and top
- Made from high-quality premium elastic fleece
- Medium-high insulation
- Super elastic
- Extremely breathable and wind resistant
- Anti allergic
- Washable at 30°C

X-Basic - X-Heat	XXS	XS	S	M	L	Men XL	Men XXL
1. Handgelenk / Wrist	18	20	20	22	24	26	26
2. Unterarmumfang / Forearm	20	22	22	24	26	28	28
3. Oberarmumfang / Biceps	26	28	30	34	36	38	38
4. Achselhöhle über Schulter / Armhol over shoulder	40	42	44	46	50	52	54
5. Brustumfang / Chest	94	102	106	110	116	122	130
6. Taille / Waist	78	85	88	90	94	98	104
7. Hüftumfang / Hips above the bottom	96	104	108	112	114	120	124
8. Oberschenkelumfang / Thigh	46	48	48	50	52	56	58
9. Wadenumfang / Calf	34	36	36	38	42	42	44
10 .Knie bis Fußgelenk / Knee to Ankle	40	41	42	44	46	48	50
11. Schritt bis Fußgelenk / Crotch to Ankle	60	62	64	66	70	74	76
12. Schulter bis Fußgelenk / Shoulder to Ankle	142	144	146	148	156	162	166
13. Schulterbreite / Shoulder Width	54	56	56	58	60	60	62
14. Wirbelsäule bis Handgelenk / Spine to Wrist	76	78	80	82	86	90	94
15. Grösse / Size	165 - 170	168 - 172	170-175	175-180	180-185	185-193	190-199
16. Gewicht / Weight	55-60	60-65	65-70	80-85	90-95	90-100	100-110

ARCTIC
X-PURE



Our Classic!
Warm can look good as well.
The X-Pure is made of two layers of Tecnostretch fabric, which provides excellent breath ability and high insulation. Its pressure-resistant spacer fabric protects critical points like the chest, back, arms, and knees. It's comfortable and mobile, making it great for mild water temperatures. When paired with the X-Basic, it becomes the perfect all-rounder. This material is highly breathable and keeps the skin dry even during physical activity by transporting moisture away from the body. It offers perfect comfort and is an ideal choice due to its high comfort level. It also has extremely high insulation properties and can be paired with a trilaminate dry suit for moderate water temperatures.

Features

- Material: Two layers TECNOSTRETCH (300gr)
- Pressure-resistant spacer fabric
- Solid two-way zipper
- Pee Valve and heater feedthrough
- Pockets with zipper on the arm and chest
- Two insert pockets at the hips
- High insulation capacity
- Super Elastic
- Extremely breathable and wind-resistant
- Washable at 30°C

Available sizes:
XXS - 3XL (UNISEX)
Made to Measure

X-Nine - X-Pure	XXS	XS	S	M	ML	L	LL	XLS	Men XL	Men XXL	XXXL
1. Handgelenk / Wrist	18	20	20	22	22	24	24	26	26	26	28
2. Unterarmumfang / Forearm	20	22	22	24	24	26	26	28	28	28	30
3. Oberarmumfang / Biceps	26	28	30	34	34	36	36	38	38	38	40
4. Achselhöhle über Schulter / Armhol over shoulder	40	42	44	46	46	50	50	52	52	54	56
5. Brustumfang / Chest	94	102	106	110	110	116	118	122	122	130	138
6. Taille / Waist	78	85	88	90	90	94	94	96	98	104	108
7. Hüftumfang / Hips above the bottom	96	104	108	112	112	114	114	116	120	124	126
8. Oberschenkelumfang / Thigh	46	48	48	50	50	52	52	54	56	58	60
9. Wadenumfang / Calf	34	36	36	38	40	42	38	42	42	44	46
10 .Knie bis Fußgelenk / Knee to Ankle	40	41	42	44	46	46	48	46	48	50	52
11. Schritt bis Fußgelenk / Crotch to Ankle	60	62	64	66	70	70	70	68	74	76	78
12. Schulter bis Fußgelenk / Shoulder to Ankle	142	144	146	148	156	156	160	154	162	166	170
13. Schulterbreite / Shoulder Width	54	56	56	58	60	60	62	60	60	62	64
14. Wirbelsäule bis Handgelenk / Spine to Wrist	76	78	80	82	86	86	90	84	90	94	98
15. Grösse / Size	165 - 170	168 - 172	170-175	175-180	178-188	180-185	188-193	175-185	185-193	190-199	199-209
16. Gewicht / Weight	55-60	60-65	65-70	80-85	80-85	90-95	85-95	100-110	100-110	110-120	120-130

ARCTIC
X-NINE



An undergarment setting new standards!
Staying warm in cold water is essential for divers. The X-Nine provides excellent insulation and high comfort level, making it the perfect choice to wear under a trilaminate dry suit. Its unique combination of materials ensures protection against the cold, making it particularly suitable for diving in icy waters.
The X-Nine is the warmest and most agile undergarment on the market. It combines two layers of Tecnostretch with 400 Type B ThinsulateTM filling in the torso area, ensuring exceptional insulation. The undergarment is highly comfortable, flexible, breathable, and washable.

Features

- Material: Two layers TECNOSTRETCH (300gr)
- 400 Type B ThinsulateTM filling in the torso
- 200 Type B ThinsulateTM filling in arm/leg area
- Solid two-way zipper
- Pee Valve and heater feedthrough
- Pockets with zipper on the arm and chest
- Two insert pockets at the hips
- Very high insulation capability
- Super-elastic
- Extremely breathable and wind-resistant
- Washable at 30°C

Available sizes:
XXS - 3XL (UNISEX)
Made to Measure

X-Nine - X-Pure	XXS	XS	S	M	ML	L	LL	XLS	Men XL	Men XXL	XXXL
1. Handgelenk / Wrist	18	20	20	22	22	24	24	26	26	26	28
2. Unterarmumfang / Forearm	20	22	22	24	24	26	26	28	28	28	30
3. Oberarmumfang / Biceps	26	28	30	34	34	36	36	38	38	38	40
4. Achselhöhle über Schulter / Armhol over shoulder	40	42	44	46	46	50	50	52	52	54	56
5. Brustumfang / Chest	94	102	106	110	110	116	118	122	122	130	138
6. Taille / Waist	78	85	88	90	90	94	94	96	98	104	108
7. Hüftumfang / Hips above the bottom	96	104	108	112	112	114	114	116	120	124	126
8. Oberschenkelumfang / Thigh	46	48	48	50	50	52	52	54	56	58	60
9. Wadenumfang / Calf	34	36	36	38	40	42	38	42	42	44	46
10 .Knie bis Fußgelenk / Knee to Ankle	40	41	42	44	46	46	48	46	48	50	52
11. Schritt bis Fußgelenk / Crotch to Ankle	60	62	64	66	70	70	70	68	74	76	78
12. Schulter bis Fußgelenk / Shoulder to Ankle	142	144	146	148	156	156	160	154	162	166	170
13. Schulterbreite / Shoulder Width	54	56	56	58	60	60	62	60	60	62	64
14. Wirbelsäule bis Handgelenk / Spine to Wrist	76	78	80	82	86	86	90	84	90	94	98
15. Grösse / Size	165 - 170	168 - 172	170-175	175-180	178-188	180-185	188-193	175-185	185-193	190-199	199-209
16. Gewicht / Weight	55-60	60-65	65-70	80-85	80-85	90-95	85-95	100-110	100-110	110-120	120-130

SCUBAFORCE X-HEAT SYSTEM



X-Heat Heating System in one set

The Scubaforce X-Heat heating system was developed for the unique requirements of technical diving but is now enjoying increasing popularity with dry sport divers.
The suit, made of light, elastic, washable and breathable Tecnostretch fleece, holds the 100% waterproof, welded-in heating pads ideally
in place. All plug connections and bushings are watertight according to protection class IP68.

This means the heated vest can be used even when the suit is flooded. Due to the processing of woven silver threads, the X-Heat heating pads offer maximum
mobility and “break resistance”! A maximum heating temperature of 44 degrees directly on the pads ensures pleasant warmth on cold and long dives.

Features

- Made of high-quality TECNOSTRETCH fleece
- Complete from trousers, top and heal baths, as well
- as heating lead-through
- Heating temperature up to 44°C
- Removable heating bath
- Washable 30°C

Two versions:

- **V**ega Valve with heating feedthrough
- Feedthrough for Apeks Valves

Available sizes:
XXS - 2XL (UNISEX)

Hightech made in Germany!

X-Basic - X-Heat	XXS	XS	S	M	L	Men XL	Men XXL
1. Handgelenk / Wrist	18	20	20	22	24	26	26
2. Unterarmumfang / Forearm	20	22	22	24	26	28	28
3. Oberarmumfang / Biceps	26	28	30	34	36	38	38
4. Achselhöhle über Schulter / Armhol over shoulder	40	42	44	46	50	52	54
5. Brustumfang / Chest	94	102	106	110	116	122	130
6. Taille / Waist	78	85	88	90	94	98	104
7. Hüftumfang / Hips above the bottom	96	104	108	112	114	120	124
8. Oberschenkelumfang / Thigh	46	48	48	50	52	56	58
9. Wadenumfang / Calf	34	36	36	38	42	42	44
10 .Knie bis Fußgelenk / Knee to Ankle	40	41	42	44	46	48	50
11. Schritt bis Fußgelenk / Crotch to Ankle	60	62	64	66	70	74	76
12. Schulter bis Fußgelenk / Shoulder to Ankle	142	144	146	148	156	162	166
13. Schulterbreite / Shoulder Width	54	56	56	58	60	60	62
14. Wirbelsäule bis Handgelenk / Spine to Wrist	76	78	80	82	86	90	94
15. Grösse / Size	165 - 170	168 - 172	170-175	175-180	180-185	185-193	190-199
16. Gewicht / Weight	55-60	60-65	65-70	80-85	90-95	90-100	100-110

X-HEAT-PADS

The X-Heat Pads are the revolutionary heart of the ScubaForce X-Heat system.
The Textile Heating System® consists of woven conductive silver filaments that provide maximum mobility. The threads pose no risk of breakage like conventional heating cables. Using ultrasonic technology in a 100% waterproof Cordura sheath and welded, there is no risk of a short circuit even if water enters the suit. The surface temperature of the heating pad is a maximum of 44°C / 111°F.



Features

- Pad material: Textile Heating System®
- Cover material: Cordura
- Waterproof welded
- 90° cable entry IP 68 protected.
- Suitable for rechargeable batteries 9 to 12 V
- Total power 60 watts (per pad 30 watts - at 12 V)
- Surface temperature directly on the pad is a maximum of 44°C / 111°F

SCUBAFORCE VEGA VALVE

The VEGA Inflation Valve is designed for extended range diving in cold environments. It combines inflation of gas and passage for power cables to heated undergarments etc. Both ports are swiveling for optimized equipment configuration. The inflator button is easy to find and easy to handle. On the outside is a standard E/O cord and on the inside is the connector for the X-Heat System.



DRY SUIT CONNECTOR

The tightening bushing of the ScubaForce X-Heat heating system is made of POM, suitable for Apeks inlet valves and equipped with an E/O Cord 18/2 SVO. Compatible with all common batteries equipped with E/O Chord.



Features:

- Material: POM
- E/O Cord
- Cable gland and stress relief have a protection type of IP 68
- Connector, heating pad and bulkhead all have a protection type of IP 68

E/O-Cord

A cable that can be plugged in underwater with a diameter of 5.8 mm and a length of 120 cm.



Blind Plug Mini

Protective cap for all E / O cord connections. Small and inexpensive!



Connector

Waterproof plug connection. Male and female connectors in a set.



X-Sox

The best solution for hot feet. Made from our proven undergarment material. Fully elastic and breathable.
Two layers of Tecnostretch guarantee a perfect fit and maximum insulation properties.
Sizes: S-XL



X-Hood

A beanie hat that not only looks good but also keeps you warm.
Made of highly elastic Tecnostretch fleece.
Sizes: S-M; L-XL



X-Sleeves

The ideal addition to all dry diving gloves.
The effect is more significant than you think!
And also highly comfortable when diving and when putting on and taking off.
Sizes: XXS-L



X-Neck

Two variants, but the same goal: more warmth.
The neck warmer protects the sensitive neck area from the cold, especially with latex and silicone cuffs.
It also keeps you more generous than any scarf outside of the water.
Available in “straight” and “curved”.



HIGH QUALITY LIGHT SYSTEM

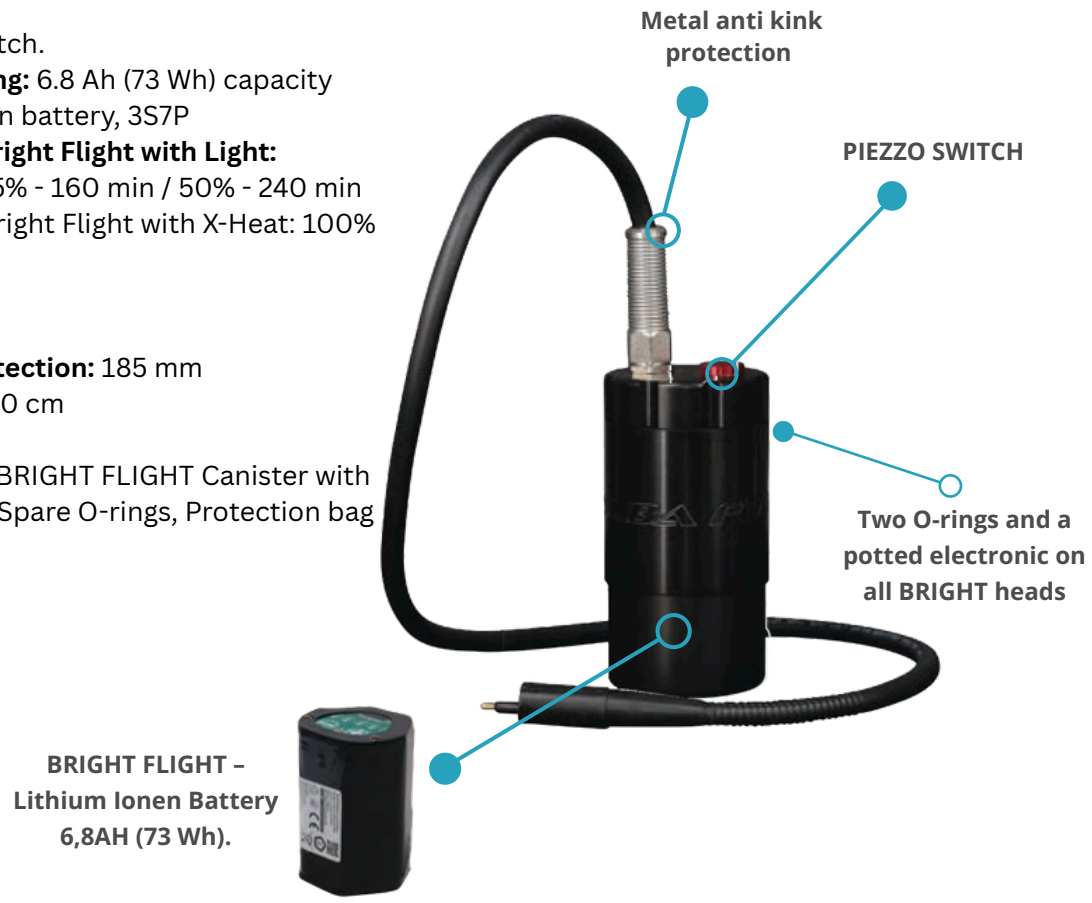
POWERFUL HEATING CANISTER OR EVEN BOTH.
THE MOST FLEXIBLE HEAT & LIGHT SYSTEM IN THE WORLD: THE BRIGHT

The BRIGHT system is the ideal choice for the ambitious diver. It is more flexible than any other heating and light system. In no time, a heating and light system for cave diving becomes a BRIGHT FLIGHT SET that accompanies you on all your trips.
The BRIGHT series uses only the highest-quality components. From the CREE LED in the LIGHT head to the piezzo switch over
which the system is dimmed. Each piece was selected according to the strictest quality guidelines and extensively tested for its performance. Of course, the BRIGHT batteries are CE and UN38.3 certified.

BRIGHT FLIGHT

BRIGHT Features

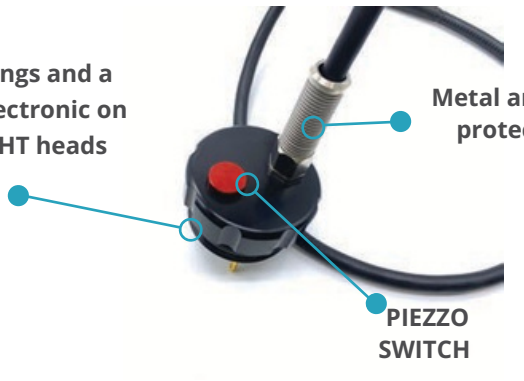
Material: Delrin
Control: Piezzo switch.
Three-level dimming: 6.8 Ah (73 Wh) capacity
Battery: Lithium-ion battery, 3S7P
Burning time for Bright Flight with Light:
100% - 120 min / 75% - 160 min / 50% - 240 min
Burning time for Bright Flight with X-Heat: 100% - 60 min /
Weight: 935g
Length: 130 mm
Size with bend protection: 185 mm
Length E/O Cord: 90 cm
Color: Black
Scope of delivery: BRIGHT FLIGHT Canister with E/O Cord, Charger, Spare O-rings, Protection bag



BRIGHT

BRIGHT Features

Material: Delrin
Control: Piezzo switch.
Three-level dimming: 23.8 Ah (257 Wh) capacity;
Battery: Lithium-ion, 3S7P
Burning time for Bright with Light:
100% - 400 min / 75% - 550 min / 50% - 830 min
Burning time for Bright with X-Heat:
100% - 210 min / 75% - 279 min / 50% - 419 min
Weight: 1740 gr
Length: 250 mm
Size with bend protection: 310 mm
Length E/O cord: approx. 90 cm
Color: Black
Scope of delivery: BRIGHT Canister with E/O Cord, Charger, Spare O-rings, Protection bag





Also Available in Sidemount Version





BRIGHT DUO

Depending on the canister, you can operate your heating vest, the light head, or both simultaneously – with the dual connection on the DUO canister. The best thing about the BRIGHT series is the compatibility of the individual products; all components are compatible. Thus, for example, you can buy the DUO head later for your battery BRIGHT.

BRIGHT Features

Material: Anodized aluminum (head) and Delrin
Control: Piezzo switch.
2 x Three-level dimming: 23.8 Ah (257 Wh) Two
Battery: Lithium-ion, 3S7P
Burning time for Bright with Light:
100% - 400 min / 75% - 550 min / 50% - 830 min
Burning time for Bright with X-Heat:
100% - 210 min / 75% - 279 min / 50% - 419 min
Weight: 1740 gr
Length: 250 mm
Size with bend protection: 310 mm
E/O cord: Latest generation E/O
Length E/O cord 1- lamp: approx. 90 cm
Length E/O cord 2- heater: approx. 40 cm
Color: Black
Scope of delivery: BRIGHT DUO Canister with E/O Cord, Charger, Spare O-rings, Protection bag



Additional Information

THENAR DRY GLOVE SYSTEM

ULTIMATE PROTECTION & PERFORMANCE!

ScubaForce has given the popular THENAR DRY GLOVE system a great update for 2025. The Thenar complete ring set now comes

with the QC rings and thus offers unprecedented flexibility. It can still be installed in the cuff, but it is also possible to glue the rings directly into the suit. When glued in, the system also offers the advantage that cuffs can be changed independently.
Of course, what has proven itself has not been changed. The special oval shape has remained, as has the simple plug-in method with the stable O-rings.
So the Thenar Drysuit Gloves still provide more freedom of movement than traditional ring systems and are perfectly designed for technical diving. The oval Thenar glove rings are constructed of hard, anodized aluminium and the shape of the ring is devised to match the shape of the hand and follow the lines created by the thenar muscle. This results in a much lower ring circumference compared to standard rings with a constant diameter. The divers hand easily reaches through the Thenar ring and into the glove and all handling, such as reaching in the suit pocket or performing a valve drills is much easier. The material and design of the glove offers extreme durability and flexibility.

The THENAR Set



Thenar Rings glued in

Thenar Rings in seal



Available in the following sizes:
S – 2XL (Unisex)

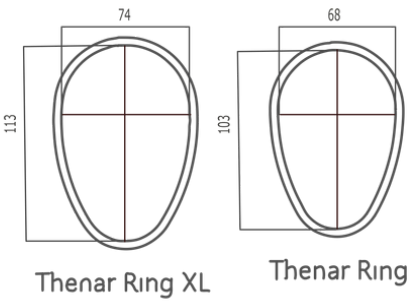
The Set includes:
2 x Thenar QC rings; 2 x Thenar spanner rings; 2 x Thenar glove rings; 4 x O-rings 2 x protection rings. The gloves are not included in the scope of delivery and must be ordered separately

Oval Thenar Rings

The oval Thenar rings are made of anodized aluminum and the shape of the ring is designed to match the shape of the hand and follow the lines created by the thenar muscle.
Thus, the system offers a small circumference with maximum diameter. The smaller the profile, the better the handling. This results in a much smaller ring circumference compared to systems with round rings. The small size simplifies any handling, whether for a valve drill or accessing items in the drysuit pockets. Dressing and undressing is also a breeze. The Thenar System is a simple plug-in system that is sealed over robust O-rings.



The rings are available in two sizes: Standard and XL.
The graph shows the difference in diameter and circumference.



Rings

The full system includes protection rings for the gloves as well as the drysuit seal.
The included robust O-rings provide a secure and permanent seal.
This practical plug-in system makes the assembly and disassembly of the gloves very easy.



Thenar Gloves

The gloves are stable, highly rip and tear resistant and still offer a high degree of mobility.
The material and design of the glove offers extreme durability and flexibility.
Available in the sizes: S - XXL





Thenar size chart (in cm)					
Länge/length	-16	-17	-19	-20	-21
Umfang/scope	-17	-19	-22	-24	-26
Größe/Size	S	M	L	XL	XXL



Fleece Gloves

And finally: of course high-quality fleece gloves are included with the Thenar system.
The Thenar Fleece Glove offers:

- Exceptional Warmth – Stay cozy in cold conditions
- High Flexibility & Great Fit – Move with ease & comfort
- Excellent Price – Top quality at an unbeatable value
- Perfect Combination – Pairs seamlessly with Thenar Dry Gloves & Showa Gloves

Available in the sizes: S - XXL



THENAR System with SHOWA Gloves

In addition to our well-known THENAR DRY GLOVES, SHOWA gloves have also been added to our range. The cold-repellent gloves offer protection and retain flexibility even at temperatures up to -20° Celsius. Due to their triple PVC coating and extended forearm, the glove protects the water against liquids such as oil, grease, and chemicals. The rough grip surface allows a precise tactile feel, and their ergonomic, close-fitting shape reduces hand fatigue when worn for long periods.

Advantages and characteristics:

- Flexible
- Thermal insulation
- Protection down to -20°C
- Tight-fitting
- Skin-friendly
- Special grip safety
- Rough grip surface
- PVC coating



Available in the following sizes:
SHOWA 495 Men Size: M - XL
SHOWA 660 Lady Size: S -XL

Like our THENAR DRY GLOVES, SHOWA gloves are available individually or as a set with our THENAR ring systems.

Latex Seals for Quick Change Systems.



Trusted Standard, Now Compatible
with QC Systems! For years, Latex seals have set the benchmark for reliability. Now, they seamlessly
integrate with Quick Change (QC) systems, ensuring efficiency and durability.
Available sizes: S-XL

SI TECH

Silicone Wrist Seal

The Best Choice for Quick-Change Systems!
Upgrade your diving experience with SiTech Silicone Seals – the ultimate in comfort and durability.

- Quick-Change System Compatible – Hassle-free installation and replacement.
- Ultra-Comfortable – Soft, flexible fit for maximum ease of movement.
- Salt & Freshwater Resistant – Designed to withstand the toughest conditions.
- Available in Two Sizes – Standard & Small, perfect for every diver.
- From the Swedish Experts – Trusted innovators in dry glove systems.

Stay dry. Stay comfortable. Choose SiTech Silicone Seals!



Technical specification
Silicone
100 % UV and ozone resistant
40 % better stretch than latex
No latex allergy
Fits Modular Quick Change Solutions
Easy donning and doffing
Quick and easy replacement
Interior glide coating



Silicone Neck Seal

Technical specification:

- Silicone
- Guide ribs for easy trimming
- 100 % UV and ozone resistant
- 40 % better stretch than latex
- No latex allergy
- Fits the Neck Tite system
- Quick and easy replacement
- Interior glide coating
- Two sizes: Small and Standard

Antares



The Antares glove system is a slim and minimalist drysuit glove system with an oval ring design. It offers a minimal and comfortable design. The SCUBA FORCE Dry Gloves fit perfectly with the Antares system.

Technical specification

- Narrow area: 86 mm
- Wide area: 110 mm
- Either used with fixed (glued) attachment platform or clamped onto latex seal
- With fixed attachment platform (PU-Ring), full modularity is reached

Note! Gloves not included!
Note! PVC Glove - Basic size X-large is not suitable for ANTARES Dry Glove System (the shaft is too wide)!

Matching QC system:
• Quick Cuff Oval

Quick Glove



Quick Glove is the original in the SI TECH line of dry glove systems. A user-friendly and versatile squeeze-on system. ON by squeezing. Off by turning the release ring with one hand. The SCUBA FORCE Dry Gloves fit perfectly with the Quick Glove System.

Technical specification

- Outer diameter: 119 mm
- Inner diameter: 90 mm
- The Quick Glove attaches to Quick Cuff or Quick Clamp

Note! Gloves not included!

Matching QC system:
• Quick Cuff Round

Oberon



Oberon is the latest dry glove system from Si Tech.
A user friendly and versatile bayonet system that is locked and also opened again by turning. The Oberon system fits the Släggö changing approach.

Matching QC system:
• Släggö

GTD DIVING

Two Decades of Diving Excellence "Gear, Service & Training"

About GTD Diving

Official Distributor of SCUBA FORCE products across the Middle East.

GTD Diving is a diving company with more than 20 years of experience across the scuba diving industry. Our work brings together diving equipment distribution, professional servicing and maintenance, technical support, dive-center development, and diver education.

GTD works with established international diving brands as a distributor, dealer, and regional equipment partner, supplying recreational, technical, sidemount and CCR equipment across the Middle East. Our equipment portfolio is supported by professional technical services covering everything from regulators, BCDs and diving electronics to CCR systems, compressors, cylinder valves, inspection and specialized service requirements.

Through our training division and GoTechDive, we provide diving education from beginner and recreational levels through advanced technical diving, sidemount, CCR and instructor-level training. We also support dive centers with equipment selection, configuration, setup, maintenance and ongoing technical requirements.

Our retail platform, Dive Gear Zone, extends this experience online, providing scuba and technical diving equipment, spare parts and service components to divers and professionals. Rather than treating equipment as standalone products, our approach connects selection, configuration, training, maintenance and real-world application.

At the core of GTD is a simple principle: equipment, training, configuration, service, and technical support are all connected. Our experience across these areas allows us to support divers not only in choosing the right equipment, but also in using, maintaining, and developing it as their diving progresses. Our goal is to bring these elements together and provide divers, instructors, technicians and dive centers with the equipment, expertise and support they need, from their first dive to the most advanced levels of diving.

GTD Diving — Equipment. Service. Training.

WWW.GTDDIVING.COM